

	'55 '56 '57 (Tri-Five) Chevy Non-Power Brake Pedal #199550 / #199555
Tools Needed:• 3/32" drill bit• Center punch• 5/16" drill bit• 7/16" wrench• Spray Adhesive	
1. Remove rubber pedal pad 0.875	
<ol> <li>Cut out template and apply spray adhesive to the back, align template with pedal and attach.</li> <li>Center punch the pedal in the center of the holes as marked on the template. Four options are provided for manufacturing variations; check pedal arm location as to which holes to drill.</li> </ol>	$\left(\begin{array}{ccc} \oplus \ \oplus \ \oplus \ \oplus \ \end{array}\right)$
4. Drill 3/32" pilot holes in each center punch, follow by drilling with 5/16" drill bit.	Due to multiple sources used by the auto manufacturer,
5. Install 1/4"-20 socket set screw in appropriate holes in billet pedal cover, install billet pedal cover on pedal then attach washer and lock nut. Tighten firmly by alternating turns at each nut with 7/16" wrench. Extra hardware is provided – just in case.	some pedals may have to be trimmed for the pedal cover to fit properly.