

P/N 31322 GM Non-Tilt Adapter

- Place steel cancel cam (included) on back of adapter. Secure with the two 10-32 button head screws and lock washers (included).

- Push brass tipped plunger and wire (Included) through adapter as shown.

- Install adapter to steering column per instructions provided with steering wheel.

1955-1958

- Push brass tipped plunger and wire (Included) through adapter.

- Place the existing cancel cam (Not included) on back of adapter. Secure with the two 10-32 button head screws and lock washers (included).

- Install adapter to steering column per instructions provided with steering wheel.

1959-1966

Cancel cam
(Not included)

- Remove spring and cancel cam from column.
- Remove contact ring from existing cancel cam (not included).
- Remove the brass contact post and spring from the existing cancel cam and discard.

- Clip the brass plunger and spring from the supplied wire and remove the white plastic socket as well.

- Feed the modified wire through the cancel cam as shown.

- Solder the wire to the back of the contact ring and re-install the ring onto the cancel cam.

- Install modified cancel cam and spring onto column.

- Install adapter to steering column per instructions provided with steering wheel.

Note; Adapter hole may need to be drilled to 3/8" for some cancel cam posts to slide through.

1967-1968

Spring
(Not included)

Cancel cam
(Not included)

Contact Ring
(Not included)